The solenoid magnet is designed to convert electrically operated solenoid valve into a hand-operated valve to enable service engineers to operate valves manually. The magnet greatly assists during installation, recovery of refrigerants, commissioning and decommissioning of plant and machinery.

### Permanent Magnet

**SOLENOID VALVE OPERATING MAGNETS**
**SERVICE & COMMISSIONING TOOL FOR THE MANUAL OPERATION OF SOLENOID VALVES**

<table>
<thead>
<tr>
<th>ID</th>
<th>Colour</th>
<th>Fitment Range</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>10mm</td>
<td>White</td>
<td>up to 10mm Armature or Coil ID</td>
<td>MAGNET 10</td>
</tr>
<tr>
<td>15mm</td>
<td>Orange</td>
<td>11 to 15mm Armature or Coil ID</td>
<td>MAGNET 15</td>
</tr>
<tr>
<td>18mm</td>
<td>Red</td>
<td>15 to 17.5mm Armature or Coil ID</td>
<td>MAGNET 18</td>
</tr>
</tbody>
</table>

### OPTIONS

Other colours available upon request

### CONSTRUCTION

- Injection moulded ABS plastic housing
- Magnetic strength 1500 Gauss flux density in total.
- Unit consists of three separate magnets with 1200 Gauss each encapsulated in strong ABS corrosion resistant casing.
- Magnetic stability is high, low demagnetisation when exposed to external magnetic fields
- Maximum working temperature +250°C

### OVERALL DIMENSIONS

Suitable for Refrigeration, Water, Oil, Air-conditioning, gas, Air installations and other plant and machinery where solenoid valves require opening and closing manually. The Solenoid Valve Operating Magnet has been designed and manufactured to solve the problem of how to operate Solenoid Valves when a system is not under power. The Magnet is the same shape and size of a large cotton reel and, when placed on top of a Solenoid Valve with the coil removed, it causes the armature to open or close.

This means that the device can be used to operate valves in a plant or system that has yet to be wired up. It eliminates the need to wire up the system or worry about the correct voltages. It can also be used when recovering refrigerant from a plant that has already been decommissioned and power removed. In emergencies, such as the failure of a Solenoid Valve coil, it can also be used to keep a system operating while a replacement coil is found.

**HOW TO USE THE SOLENOID VALVE OPERATING MAGNET**

1. Simply remove the electrically operated coil, making sure that the power is switched off.
2. Place the solenoid magnet (widest diameter at the bottom) fully over the valve stem.
3. A click should be heard, this means the valve is in the open position.
4. If no click is heard, simply turn the magnet the other way up and repeat as above.
5. When the manual operation is complete, simply replace the electrically operated coil for normal operation.

**WARNING**

**DO NOT ENERGISE THE ELECTRICALLY OPERATED COIL UNLESS IT IS SEATED ON THE VALVE STEM CORRECTLY.**

Keep away from heart pacemakers and magnetically stored data